



D. Maldari & Sons, Inc. Information Seminar

In a response to the growing need for knowledge on dies, D. Maldari & Sons has put together an information seminar on dies. We have outlined the subjects to be covered below. This seminar originated from the frequent requests from various companies to train their employees that work with the dies as part of the extrusion process. The seminar will take place at our facility at a time that is convenient for all. There is no cost for this seminar.

Seminar Subjects:

How dies are made

- Design of dies
- Materials
- Processes of machining

Design of dies to meet specifications of pasta

- Size of press
- Open area of dies
- Limitation of some products/open area
- Cutting of product at the die

Compensation of dies to correct length differences

- Plates
- Inserts

Parameters of press conditions effecting dough extrusion through the die

- Dough moistures
- Temperature of dough
- Screw and barrel conditions
- Raw materials additives

Die maintenance

- Care of dies
- Changing inserts
- Handling of discs
- Die wear-difference in wear between different shapes
- Measuring die specs and pasta specs
- Die washing
- Checking to see if dies are bent/max pressures
- Checking the cutting surface
- Storage of dies

Seminar Schedule of Events:

Location: 557 3rd Avenue, Brooklyn, NY 11215

Day 1: Afternoon arrival in NYC

Dinner at 7:30 "New York Italian Food"

Day 2: Continental breakfast at 8:30 am at D. Maldari & Sons factory followed by morning seminar session

Lunch 12:30 "Brooklyn Pizza"

Afternoon session to conclude by 3pm

Accommodations: Car service can be arranged to the airport. Our plant is easily accessible from JFK, LaGuardia, and Newark Liberty International Airport. Hotel accommodations may be made at Hotel La Quinta, 533 3rd Avenue, located steps from our front door. Reservations can be made by phone 718-832-7474.

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